



First choice when
quality counts.™

Husky Dispensing Package For 200 Litre Drums

**Drum
dispensing
package
saves time,
money and
shop space**

- **Waterborne and solventborne compatible construction satisfies a wide range of fluid compatibility requirements**
- **Full-width mixing provides color and material consistency throughout the drum**
- **Lube-free pump and mixer eliminates oil contamination and reduces ongoing maintenance requirements**



Graco's new air-powered mixing and dispensing system provides clean and accurately-controlled dispensing and supply. It is easy to install and operate. This fully-integrated system includes a Husky 715 pump, dispense valve, mixer, cover, and lift system.

Material transfers from 200 litre (55 gallon) bulk supplies, allowing for low material purchase prices and reducing material waste. It also virtually eliminates container disposal/recycling problems. This dispensing package provides immediate quality improvements and dollar savings.

Typical Fluids Handled

- Waterborne and solventborne tints
- Stains
- Resins
- Paint

Typical Applications

- Tint dispensing from drums to scales for accurate metering by weight in paint and dye processing plants
- Similar applications where 200 litre (55 gallon) drums of material need to be supplied for batch metering

Technical Specifications for Agitator

Maximum air input pressure	7 bar (100 psi)
Maximum flow at 100 cps	45.5 l/min. (12 U.S. gpm)
Maximum flow at 1000 cps	4.5 l/min. (1.2 U.S. gpm)
Motor power rating	
At 1200 rpm	186 W (0.25 hp)
(shaft at 50 rpm) using 0.34 m ³ /min (12 cfm)	
At 2400 rpm	373 W (0.6 hp)
(shaft at 100 rpm) using 0.56 m ³ /min (20 cfm)	
Maximum recommended shaft rpm	100
Gear reducer ratio	24:1
Span of agitator blades	508 mm (20 in.)
Maximum air input pressure	7 bar (100 psi)
Wetted parts	304, 304/304L SST, Delrin [®] A/F, nylon, Teflon [®]

Delrin[®] and Teflon[®] are registered trademarks of Du Pont.

Ordering Information

- 231-418 Husky Drum Dispensing Package**
Includes 2 m (6 ft.) hose and Ultra-Lite™ 4000 SD Flow Gun.
- 231-419 Husky Drum Dispensing Module without Hose and Gun**

Repair/Service Kits

- 238-251 Agitator Bearing Repair Kit**
- 224-820 Pump Air Valve Service Kit**
- D06-211 Pump Fluid Service Kit**
- 237-596 Ultra-Lite 4000 SD Repair Kit**

Technical Specifications for Husky 715

Maximum fluid pressure	7 bar (100 psi)
Maximum package delivery	45.5 l/min. (12 U.S. gpm)
Displacement	0.3 liter (0.08 gallon)
Maximum pump speed	200 cycles/min.
Maximum size pumpable solids	2.4 mm (3/32 in.)
Air pressure operating range	1.7-7 bar (25-100 psi)
Operating temperature range	5°-65°C (40°-150°F)
Maximum noise level	85 dB(A)
Maximum air consumption	0.532 m ³ /min (19 scfm)
Maximum recommended viscosity	5000 cps
Wetted parts	acetal, Teflon [®]

Technical Specifications for Drum Dispense Package

Weight	72.6 kg (160 lbs.)
Elevator mounting hole layout	140 mm x 225 mm (5.5 in x 8.88 in.)
Height of raised elevator	2413 mm (95 in.)

Instruction Manuals

Drum dispensing package	308-666
Husky 715	307-444
Back-gearred agitator	308-609
Ultra-Lite 4000 SD flow gun	308-253

Graco is registered to I.S. EN ISO 9001.
Any and all specifications contained herein are subject to change without notice.



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